

Cartridges ⁽¹⁾ For Stainless Steel Housings	Cartridges ⁽¹⁾ For Aluminum & Plastics	Adsorbent Volume in Cubic Centimeters	Length (Inches)	End Caps/Seal	Flow at 100 PSIG
12-32-xx-TS	TRE12-32-XX	6	1.25"	Nylon/No Seal	5 SCFM
12-57-xx-TS	TRE12-57-XX	9	2.25"	Nylon/Buna-N	11 SCFM
25-64-xx-TS	TRE25-64-XX	20	2.50"	Nylon/Buna-N	15 SCFM
25-178-xx-TS	TRE25-178-XX	90	7.00"	Nylon/Buna-N	40 SCFM
38-152-xx-TS	TRE38-152-XX	130	6.00"	PVC/Buna-N	80 SCFM
51-230-xx-TS	TRE51-230-XX	220	9.00"	PVC/Buna-N	125 SCFM
51-476-xx-TS	TRE51-476-XX	530	18.75"	PVC/Buna-N	250 SCFM
63-762-xx-TS	63-762-xx-TS	1010	30.00"	PVC/Buna-N	560 SCFM

Notes: (1) Replace "xx" with adsorption required: CC, 4A, 13X, SG, DR, MB, PP, HO, SB, CS

Adsorbent	Code	Principles
Activated Carbon Cloth	CC*	Adsorption of hydrocarbons and other organic vapors Zero Air Calibration
Molecular Sieve 4A	4A	Adsorption of CO ₂ , NH ₃ , H ₂ S, SO _x
Molecular Sieve 13X	13X	Adsorption of CO ₂ , NH ₃ , H ₂ S, SO _x , aromatics, amines
Silica Gel	SG	Adsorption of water vapor
Drierite - Anhydrous Calcium Sulfate	DR	Adsorption of water vapor
Mixed Bases	MB	Removal of acidic gases, CO ₂ , SO _x , NO _x , HCl
Potassium Permanganate	PP	Removal of SO _x , Hg, and other acidic gases
Hopcalite	HO	Removal of CO by catalytic oxidation to CO ₂
Sodium Bicarbonate	SB	Acid Neutralizer
Copper Sulfate	CS	Removal of ammonia

Note: (*) Headline's **CC Adsorption Cartridges** are constructed entirely of highly adsorbent fibrous activated carbon formed into a strong, flexible cloth. This **carbon cloth** provides significantly greater dynamic adsorption capacity than granular carbon or carbon-impregnated media.

Unlike conventional charcoal materials, the **carbon cloth** maintains performance in moist conditions, exhibiting far less degradation when exposed to humidity. To prevent carbon dust carryover, the carbon cloth is fully encapsulated on both the upstream and downstream sides with a high-efficiency borosilicate glass microfiber layer.

For optimal performance and service life, carbon cloth adsorbers should be protected by **70C and 50C coalescing prefilters**. Under typical operating conditions, activated carbon can adsorb approximately **20–30% of its own weight** in contaminants.

Adsorbent	Final Numbers In Designation	Vapor Adsorption Activity	
		Good To Excellent Adsorption	Little Or No Absorption
Carbon	CC	Most C ₄ and heavier hydrocarbons, ketones, alcohols, esters, ethers, organic acids, chlorinated organic, Freons, all aromatic hydrocarbons, carbon disulfide	Carbon monoxide, carbon dioxide, amines, ammonia, acetylene, most C ₃ and lighter hydrocarbons, sulfur dioxide
Silica Gel	SG	Water vapor	Recommended only for water vapor adsorption
Molecular Sieve Type 4A	4A	Carbon Dioxide Ammonia Sulfur Dioxide Hydrogen Sulfide Acetylene Propylene Methane Ethane Water Vapor Ethylene Ethylene Oxide Carbon Disulfide	Organic compounds C ₄ or larger, carbon monoxide
Molecular Sieve Type 13X	13X	All materials adsorbed by Type 4A Sieve plus: Methanol Straight Chain Mercaptans Freon 11 Freon 12 Freon 114 Sulfur Hexafluoride Straight Chain Hydrocarbons to C ₂₂ Cyclohexane Diphenyl Butene-1 Isopentane Benzene, Toluene, Xylene Boron Trifluoride Triethylamine and Smaller Amines	Organic Compounds C ₇ Or larger, Carbon Monoxide
Calgon Type HGR Sulfur –Impregnated Carbon	CC-RD	Mercury Vapor	Recommended only for mercury vapor adsorption
Mixed Sodium and Calcium Hydroxides	MB	All acidic gases, including: Sulfur Trioxide, Sulfur Dioxide, Nitrogen Dioxide, Carbon Dioxide, Hydrogen Sulfide, Hydrogen Chloride, Chloride, Phosphorus Chlorides	Inert and non-acidic gases
Potassium Permanganate Impregnated Aluminum	PP	Removal of SO _x in stack gas	

TABLE

Chemical Substance	Formula	PP	MB	TLV (ppm)
Acetic Acid	CH ₃ COOH	Y	Y	10
Acetone	CH ₃ CO CH ₃	Y	N	750
Acrylic Acid	H ₂ C CH COOH	Y	Y	
Alcohols	ROH (General)	Y	N	
Aldehydes	RCHO (General)	Y	N	
Allychloride	H ₂ C CHCH ₂ Cl	Y	N	1
Ammonia	NH ₃	Y	N	25
Arsine	AsH ₃	N	Y	0.05
Bromoform	CHBr ₃	Y	N	0.05
Butyl Alcohol	CH ₃ (CH ₂) ₂ CH ₂ OH	Y	N	50
Carbon Dioxide	CO ₂	N	Y	5000
Carbon Oxysulphide	COS	N	Y	
Chloroform	CHCl ₃	Y	N	10
Diacetone Alcohol	CH ₃ COCH ₂ C(CH ₃) ₂ OH	Y	N	50
Diesel Fuel	General Hydrocarbons	Y	N	
Esters	General	Y	N	
Ethers	ROR (General)	Y	N	
Ethyl Acetate	CH ₃ COOC ₂ H ₅	Y	N	400
Ethyl Alcohol	C ₂ H ₅ OH	Y	N	1000
Ethyl Benzene	C ₆ H ₅ C ₂ H ₅	Y	N	100
Ethylene	C ₂ H ₄	Y	N	
Formaldehyde	HCHO	Y	N	1
Formic Acid	HCOOH	Y	Y	5
Gasoline	Hydrocarbon Mixture	Y	N	100
Hydrogen Chloride	HCl	N	Y	5
Hydrogen Cyanide	HCN	N	Y	10
Hydrogen Sulphide	H ₂ S	Y	Y	10
Ketones	R ₁ COR ₂ (General)	Y	N	
Mercaptans	RSH (General)	Y	Y	
Methyl Alcohol	CH ₃ OH	Y	N	200
Methyl Chloroform	CH ₃ C Cl ₃	Y	N	
Methyl Ethyl Ketone	CH ₃ COC ₂ H ₅	Y	N	
Nitrogen Oxides	NO _x (NO+NO ₂)	NO oxidized	N	
Ozone	O ₃	Decomposed	N	0.1
Petrols	Hydrocarbon Mixtures	Y	N	
Phenol	C ₆ H ₅ OH	Y	N	5
Phosphine	PH ₃	Y	N	0.3
Pyridine	C ₅ H ₅ N	Y	N	5
Stibine	SbH ₃	Y	N	
Sulphur Dioxide	SO ₂	Y	Y	2
Toluene	C ₆ H ₅ CH ₃	Y	N	100
Vinyl Acetate	CH ₃ COOCHCH ₂	Y	N	10
Vinyl Chloride	CH ₂ CHCl	Y	N	5
Xylene	C ₆ H ₄ CH ₃ CH ₃	Y	N	

Y
N
MB
PP

Denotes that chemical is Adsorb
Denotes No Adsorption
Represents Mixed Bases
Represents Potassium Permanganate